

Figure 1. Bridge schematic (not to scale)

- d. **Height:** The height of the bridge above the support surface (**H**) may be no more than 152 mm (6.0 inches). There is no minimum height. The bridge may not extend below the support surface.
- e. **Load Point:** The bridge must provide a horizontal loading plane (**P**) that is between 5 mm (1/4 inch) and 152 mm (6.0 inches) above the support surface. The support must accommodate one loading location at the center of the bridge. Any portion of the structure above the loading plane must provide clearance for the “loading plate” and for the rod below the plate (Figure 2).
- f. **Support:** The bridge shall be supported by the bearing (sitting) on the horizontal support surfaces at each end. There will be a lower and an upper support surface, separated in elevation (**E**) by 12 mm (0.50 inch). The vertical face of the canyon may not be used to provide support for the bridge, nor may supports sit in the water on the surface below the span (bottom of the canyon). Bridges that touch the sidewalls or bottom of the canyon will be disqualified.

In summary:

Maximum Mass: 25 grams
 Opening Span (**S**): 305 mm (12.0 inches)
 Minimum Length (**L**): 355mm (14.0 inches)
 Maximum Length (**L**): 406mm (16.0 inches)
 Maximum Width (**W**): 80mm (3.2 inches)
 Maximum Height (**H**): 152mm (6.0 inches)
 Support Elevation Offset (**E**): 12mm (0.50 inches)

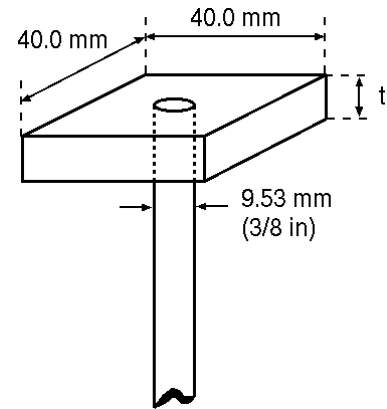


Figure 2. Loading Plate Detail

3. Loading:

- a. **Loading Plate:** Load will be applied by means of a 40 mm (1.60 in.) square plate (Figure 2). The plate has a thickness (**t**) between 6 mm and 8 mm (approximately 1/4 inch). The loading plate will be placed from above on a 3/8” threaded rod with two sides parallel to the longitudinal axis of the bridge. Force will be applied to the rod.
- b. **End of Loading:** The largest supported load throughout the testing will be taken as the maximum applied load. Loading is stopped if the bridge breaks (i.e. an obvious peak is reached in the applied load measurement), or the bridge touches the sides of the load support or bottom of the load frame.

Tips and Suggestions

Triangles! The most efficient bridge designs use trusses, which have “holes” that are triangular. Common trusses are the Warren Truss, the Pratt Truss, and the Howe Truss.

To help you meet the weight limit, the approximate weights of some pieces are shown. Balsa wood is not used because it has a huge variation of density and strength.

High quality wood glue, such as Titebond II provides a strong and durable joint, but takes up to 24 hours to cure. A fairly new product: *Titebond Quick & Thick* provides similar strength but dries much faster (though full cure is still 24 hours). Fast-dry (3 second) superglues do NOT form strong bonds, because they only bond to the surface. Slower (30 seconds) superglues can be as strong as wood glue. Polyurethane glue, such as Gorilla Glue, likely has similar strengths (though we have not tested it) and expands to fill cracks, however it requires moisture to cure, so surfaces should be wetted.

Approximate Weight (g) per piece

Size (inches)	Basswood
3/32x3/32x24	1.6
1/8x1/8x24	3.0